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**DIN EN 14700** 

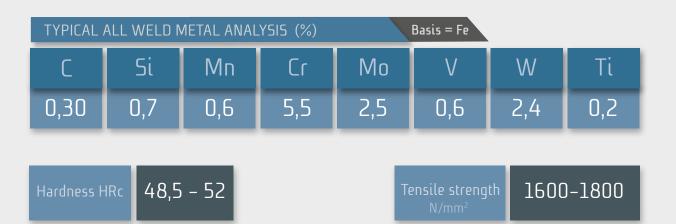
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## CORODUR® 866

CORODUR® 866 is a flux cored wire, which produces a heat and thermal shock resistant deposit. The wire is designed for maintenance of hot working tools and to increase their ser-

vice life. The number of layers can be done as necessary. The interpass temperature should be maximum 250°C. The alloyed weld deposit has excellent properties of resistance to impact.





## $D \wedge D \wedge M = T = D$

Voltage	Amps
22-26	180-240
25-27	260-300
26-28	280-340
	22-26 25-27

Other dimensions on request

## FORMS OF DELIVERY

Unit	Weight
Coil B5 300 Coil B 450 Drums	15 kg 25 kg 300 kg

G = Gas shielded

HOT FORGING MOLDS